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**Detroit Diesel 638 Series Workshop Service**

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## **Repair Manual**

Detroit Diesel recommends a coolant solution mixture of 50% fresh water and 50% antifreeze with rust and corrosion inhibitor or similar liquid.? Section 13.4.12 Cranking Motor. For information, contact the Detroit Diesel Technical Service Group.? Section 13.4.13 Air System

## **Series 638 - Detroit Diesel Engine**

### **Troubleshooting**

An engine that was stored in accordance with the guidelines for temporary storage (refer to "14.1.1 Temporary Storage (30 Days or Less)".) can be returned to service in a short time by removing the seals at the engine openings and by checking the engine coolant, fuel oil, lubricating oil and transmission oil levels.? Section 14.1.3

## **Series 638 - Detroit Diesel Engine**

### **Troubleshooting**

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Series 638; Recent Posts. Section 32.2 Troubleshooting SID 254; Section 32.1 Description of SID 254 - DDEC-VCU Fault; Section 32 SID 254; Section 31.2 Troubleshooting SID 248; Section 31.1 Description of SID 248 - Pld-Mr DDEC-VCU Datalink Fault; Section 31 SID 248; Section 30.2 Troubleshooting SID 243

## **Detroit Diesel Engine Troubleshooting |**

### **Detroit Repair Manuals**

DETROIT diesel engines Spare parts catalogs, Service & Operation Manuals. Spare parts for MTU and Detroit marine engines. Since March 2011 the Off-Highway division of Detroit Diesel Corporation, MTU Friedrichshafen, Bergen Marine, Rolls-Royce are under control Rolls-Royce Group PLC, Daimler AG and Tognum AG.

## **DETROIT engine Manuals & Parts Catalogs**

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Detroit Diesel is an American manufacturer of automotive, stationary and industrial diesel engines, bridges and gearboxes. Since its founding in 1938, Detroit Diesel has produced more than 5 million units, of which at least 1 million is still in operation.

## **Detroit Diesel Engines PDF Service Repair Manuals ...**

Maintenance of Vehicle Engines. Vehicle engine components must be maintained at various intervals.? Section 13.3.1 6,000 Miles (10,000 km) Interval Maintenance. Every 6,000 miles (10,000 km), the following components must be inspected, serviced, corrected or replaced as necessary:?  
Lubricating oil.

## **Series 638 - Detroit Diesel Engine Troubleshooting**

This repair manual contains complete instructions on operation, adjustment (tune-up), preventive maintenance and lubrication, and repair (including complete overhaul) for the Detroit Series 638 engine. This manual was written primarily for persons servicing and overhauling the Series 638 engine.

## **Detroit Turbotronic 638 Engine Service Repair Manual ...**

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Page 20 Additional service information is available in the Detroit Diesel Series 60 Service Manual, 6SE483. The next revision to this manual will include the revised information. As a convenience to holders of the Series 60 Service Manual, information in service manual format is attached. The page(s) may be inserted into the manual.

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